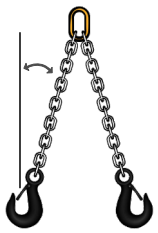
Grade 80 Chain Slings Working Load Limit (W.L.L.)

	Single Leg	Endless	Two Leg		Three and Four Leg	
						
Chain Size	**W.L.L.**	**W.L.L.**	**W.L.L.**		**W.L.L.**	
			0° - 45°	**45° - 60°**	**0° - 45°**	**45° - 60°**
7mm	1.50T	2.50T	2.12T	1.50T	3.15T	2.24T
8mm	2.00T	3.15T	2.80T	2.00T	4.25T	3.00T
10mm	3.15T	5.00T	4.25T	3.15T	6.70T	4.75T
13mm	5.30T	8.50T	7.50T	5.30T	11.20T	8.00T
16mm	8.00T	12.50T	11.20T	8.00T	17.00T	11.80T

Advice For Use

Always

- Store and handle slings correctly
- Inspect slings and accessories before and after each use
- Fit slings carefully, protect from sharp edges and position hooks to face outwards from the load
- Ensure the chain legs are not twisted
- Hook free legs back onto master link
- Ensure slings are only used by trained personnel - improper use could result in personal injury and/or damage to property
- Ensure that the load is on the centre of the hook and not the tip

Never

- Use the sling over the maximum W.L.L.
- Force, hammer or wedge chain slings or their fittings into position
- Shock load chain slings
- Use chain slings in acidic or corrosive atmospheres
- Submit chain slings to heat treatment
- Use chain slings or accessories at temperatures above +200°c or below -40°c

User Information

- The above loads are based on multi leg slings being used in a symmetrical format
- If the chain sling is to be used against sharp edges or corners the W.L.L. will be affected and the supplier should be contacted to establish a safe lift load limit
- Chain slings should not be used in hazardous conditions which include offshore applications, the lifting of people or dangerous loads i.e. liquid metals, nuclear, corrosive or caustic substances or materials